



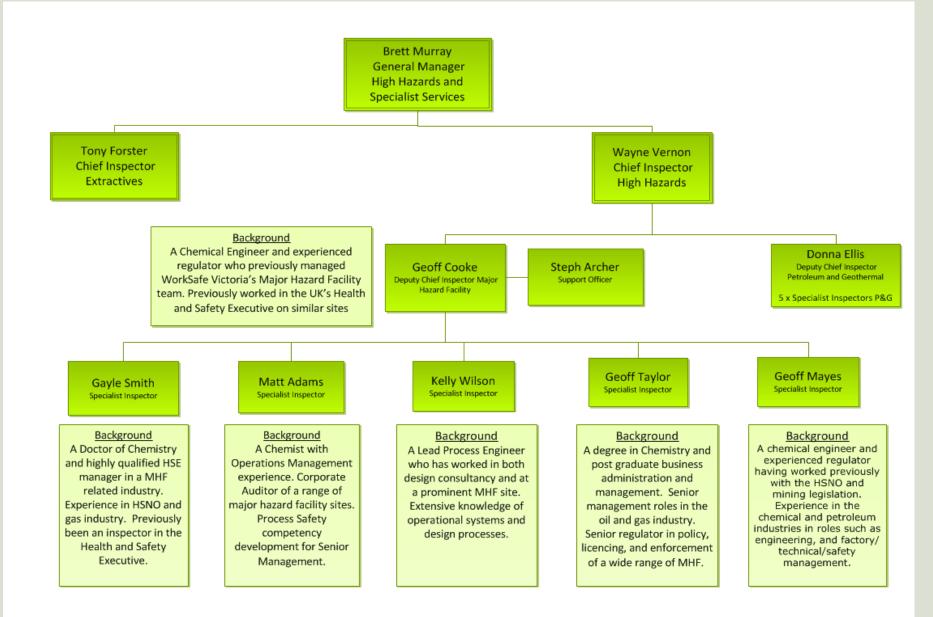
MAJOR HAZARD FACILITIES (MHFS)

GEOFF COOKE DEPUTY CHIEF INSPECTOR MAJOR HAZARD FACILITIES

INTRODUCTION

- Who are the MHF Inspectors
- Why MHF Regulations
- About potential MHFs
- A bit about the Regulations
- What the MHF team is doing

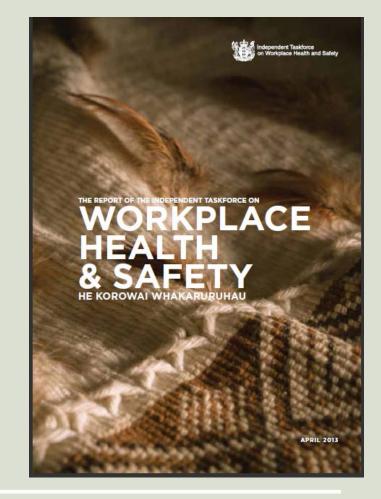
WHO WE ARE



WHY SPECIFIC MHF REGULATIONS?

Concern about catastrophic events - increased regulatory focus on potential high hazards:

- Mandating a formal safety assessment process with 'Acceptance' by the Regulator
- Mandating process for informing, consulting or engaging with persons that might be affected
- Robust regulation and oversight of those facilities
- HSNO doesn't cover it all



HazSubs thresholds – Named Substances

| 56 | | Table 2 Named hazardous substances | | | |
|--------------------|----------------------------|--|-------------------------|---|------------------------|
| | Colur | nn 1 | | Column 2 | Column 3 |
| | | | | Threshold quantity (tonnes for the application o | |
| Consultation draft | Hazardous substances CAS n | | CAS number ¹ | Lower-tier requirements | |
| | 1 | Ammonium nitrate (see note 11) | _ | 5 000 | 10 000 |
| | 2 | Ammonium nitrate (see note 12) | — | 1 250 | 5 000 |
| | 3 | Ammonium nitrate (see note 13) | _ | 350 | 2 500 |
| | 4 | Ammonium nitrate (see note 14) | | 10 | 50 |
| | 5 | Potassium nitrate (see note 15) | _ | 5 000 | 50 50 50 5000 |
| | 6 | Potassium nitrate (see note 16) | | 1 250 | 5 000 |
| | 7 | Arsenic pentoxide, arsenic (V) acid and/or salts | 1303-28-2 | 1 | 2 |
| | 8 | Arsenic trioxide, arsenious (III) acid and/or salts | 1327-53-3 | | 0.1 |
| | 9 | Bromine | 7726-95-6 | 20 | 100 |
| | 10 | Chlorine | 7782-50-5 | 10 | 25 |
| | 11 | Nickel compounds in inhalable powder form: nickel monoxide, nickel dioxide, nickel sulphide, trinickel disulphide, dinickel trioxide | _ | _ | 1 |

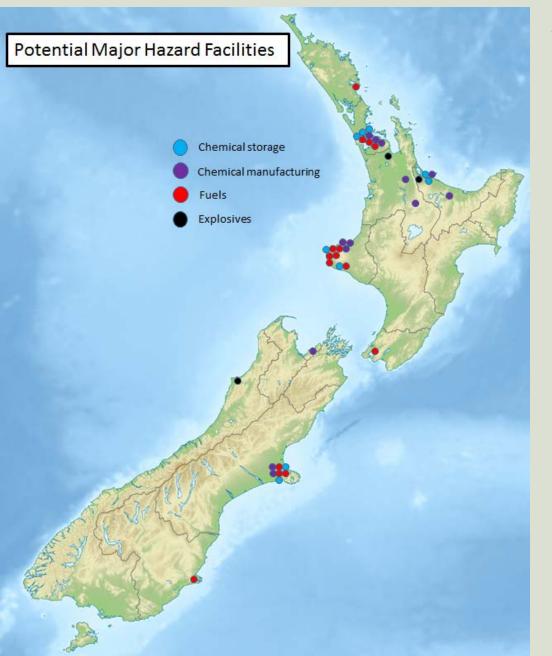
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¹ The CAS number is shown only for indication.

HazSubs thresholds - Categories

| | Schedule 1 Hazardous substances | | | | | | | | | |
|--------------------|--|----------|--|--|----------------------------|---|--|--|--|--|
| Consultation draft | | | | | | | | | | |
| | Table 1 | | | | | | | | | |
| | | | Categories of hazardous substances | | | | | | | |
| Consultation draft | | | Column 1 | Column 2 | Column 3 | He | | | | |
| | | | ories in accordance with the United Nations or of Classification and Labelling of Chemicals (GHS) Fifth revised | Threshold quantity (tonnes) of hazardous substances as referred to in regulation 23 for the application o | | Health and Safety Facilities) 1 | | | | |
| | Hazard class | Haza | rd category | Lower-tier requirements | Upper-tier requirements | fety at es) Re | | | | |
| | Health hazards (se | ection H | () | | | Woj | | | | |
| dra | Acute toxic | H1 | Category 1, all exposure routes | 5 | 20 | rk (I | | | | |
| f | Acute toxic | H2 | Category 2, all exposure routes | 50 | 200 | Majo s 20 | | | | |
| | | | Category 3, inhalation exposure route (see note 7) | | | or H | | | | |
| | Specific target organ toxicity—single exposure (STOT SE) | H3 | STOT SE Category 1 | 50 | 200 | at Work (Major Hazard Regulations 2015 | | | | |
| 51 | | | | | | Schedule 1 | | | | |

Pre-MHF Regulations Engagement at Potential UT and LT MHFs



The MHF team are currently engaging with:

≫37 companies that operate 62 individual potential upper tier MHFs

≻41 companies that
operate 91 potential
lower tier MHFs

KEY REQUIREMENTS IN PROPOSED REGULATIONS

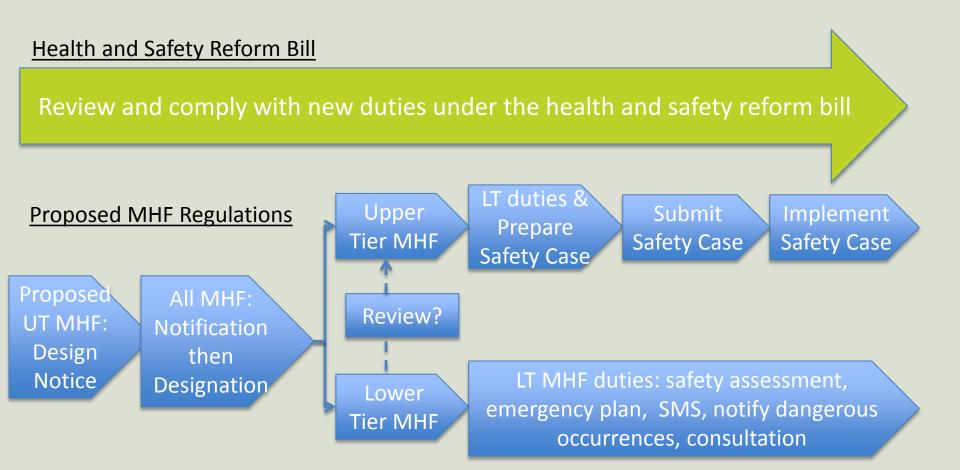
- 1. Notification of MHF Site
- 2. Design Notices Proposed Upper Tier site only
- 3. Safety Assessment
- 4. Safety Management System
- 5. Emergency Response Plan



- 6. Safety Case site specific Upper Tier only
- 7. Notify dangerous occurrences
- 8. Consultation, local community, workers, emergency services



PROPOSED MHF REGS - DUTY HOLDER ACTIVITIES



The MHF Regulations will have transitional arrangement for existing facilities



SAFETY ASSESSMENT

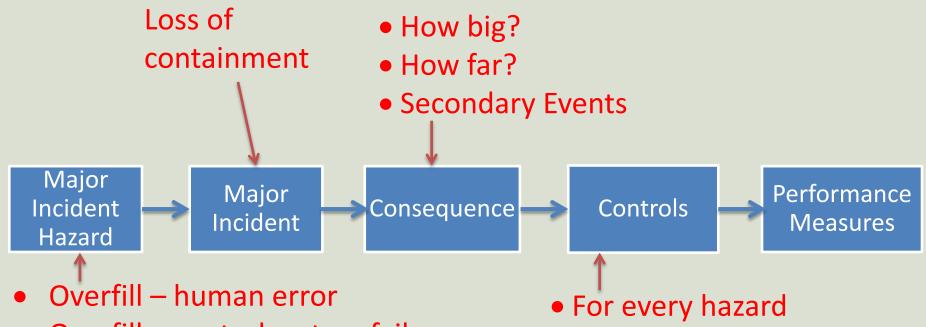
- Heart of a successful SMS
- Focus on major incident hazards



- Tabled substances
- Systematic and specific
- Identify controls to prevent and/or mitigate
 - Clear pathways: causes is events is consequences is controls is emergency plan

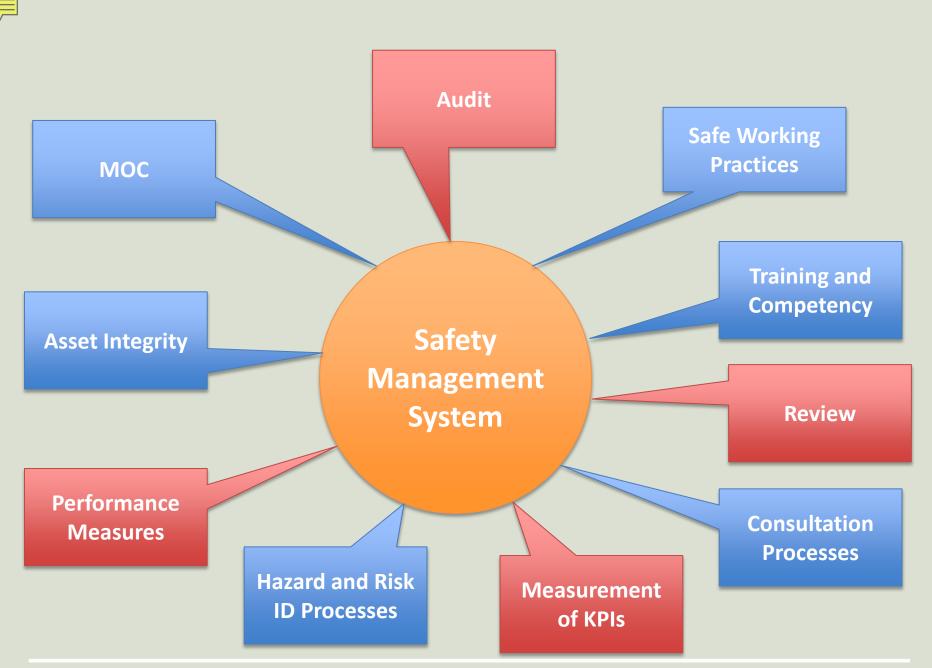


PROVIDE A CLEAR PATHWAY

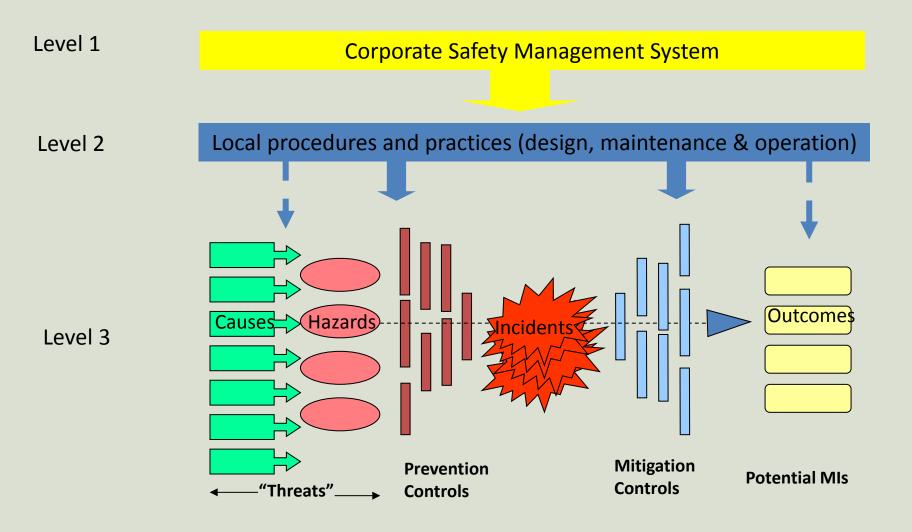


- Overfill control system failure
- Corrosion at tank
- Impact from truck
- Piping failure through overpressure

• Preventative / Mitigative?



SMS LINKAGE TO CONTROL MEASURES





EMERGENCY PLAN

To limit the magnitude **and** severity of consequences.

- Command structure & site personnel
- Resources and equipment
- Cover on and off site emergencies
- Consultation
- Tested





SAFETY CASE

Summary of Safety Assessment

Summary of Emergency Plan

Safety Case Implement & Comply Revise every 5 years

Summary of Safety Management System Specific Information required by the Regulations

WHAT THE MHF TEAM IS DOING

In addition to engagement visits to potential MHFs, the MHF team is contributing to:

- Shaping draft MHF regulations
- Implementation of Regulatory Framework (IRF) for the MHF Regs
- MHF Guidance
 - Notification and Designation
 - Safety Assessment
 - Safety Management Systems
 - Emergency Planning
 - Safety Cases





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